

will extrude easier than unmodified TPU shown in Figures 3, 5, and 7 respectively.

Figur 1: Ester TPU, hard segm nt content 58.9% with no CRC

5

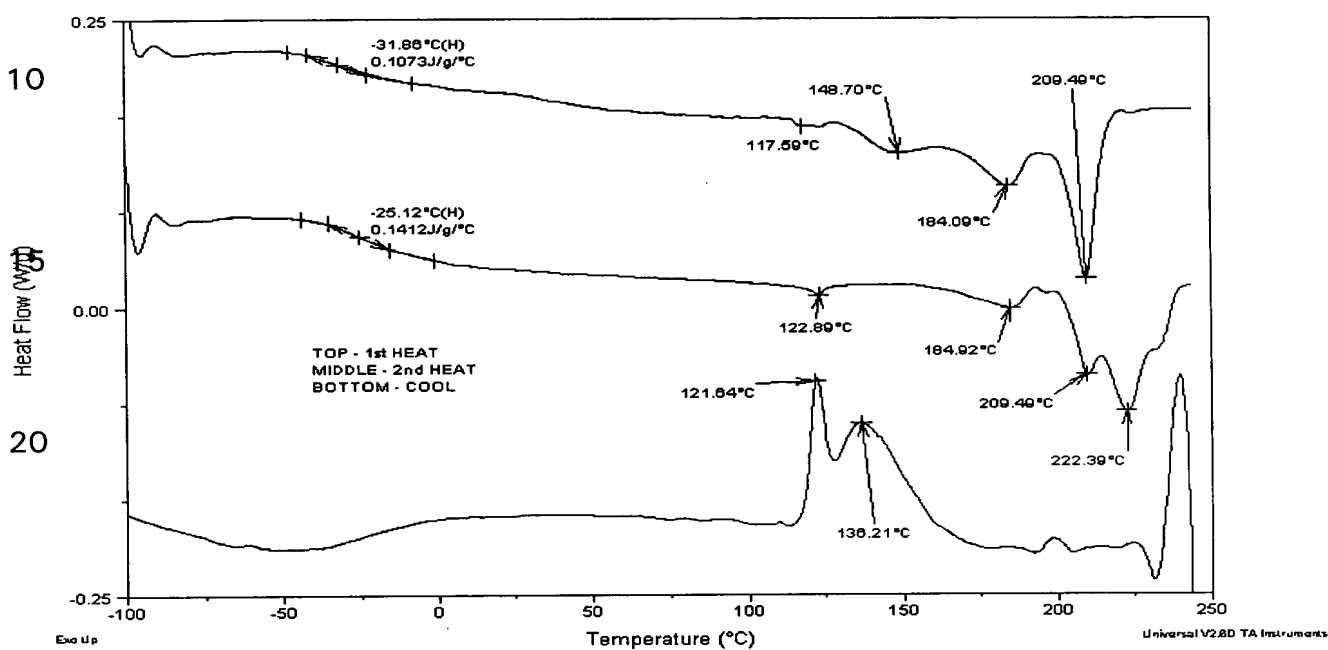


Figure 2: Ester TPU, hard segment content 59.7% with 10 Equivalents of CRC

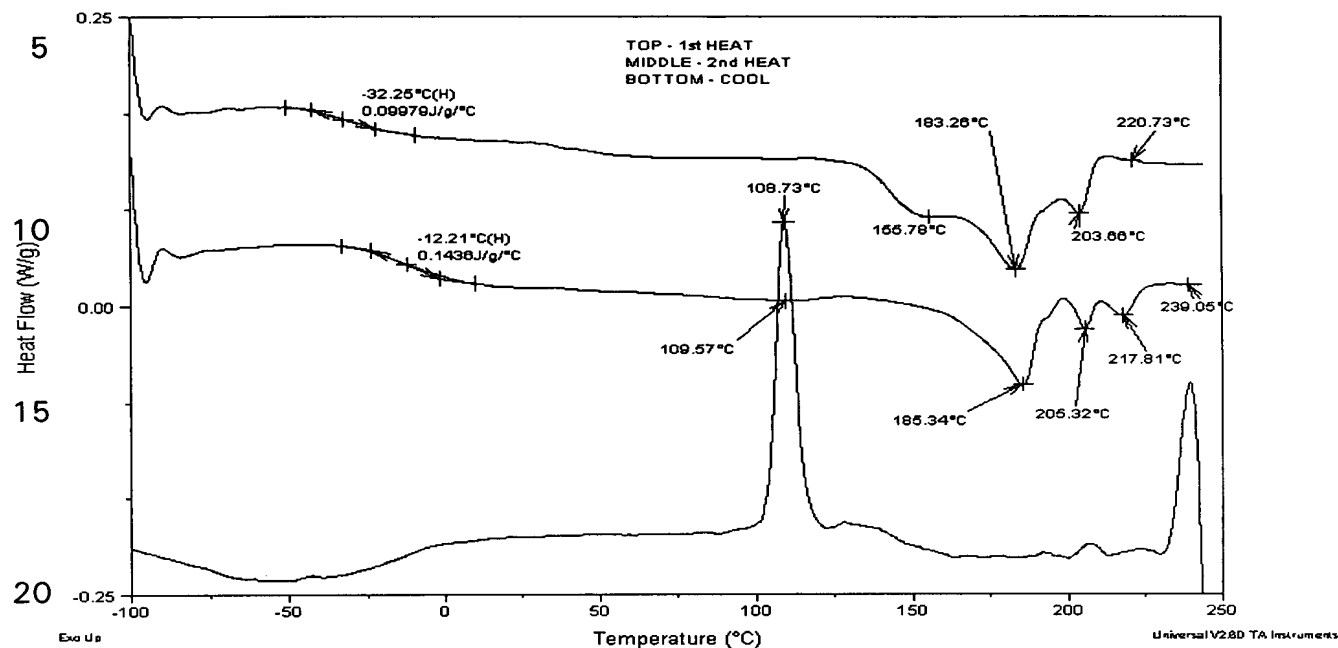
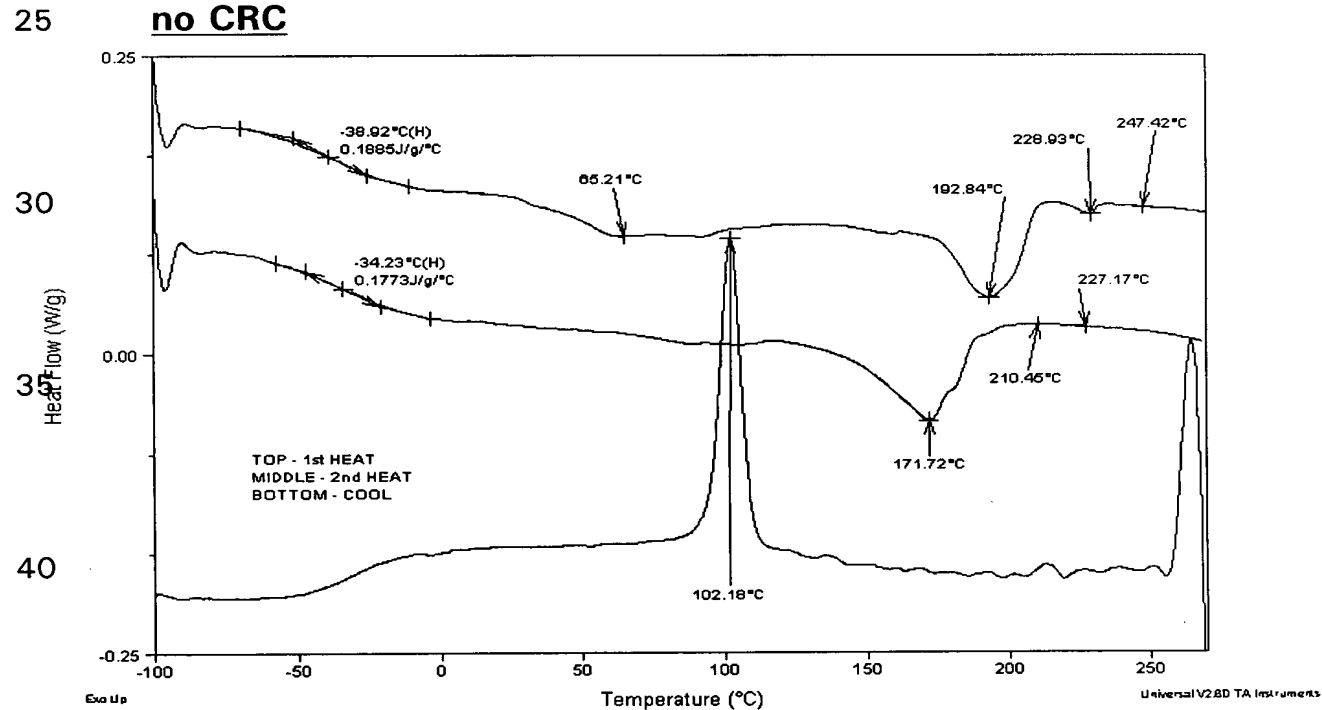


Figure 3: Ether TPU, hard segment content 52.4% with no CRC



**Figur 4: Eth r TPU, hard s gment cont nt 54.2% with
8.8 Equival nts of CRC**

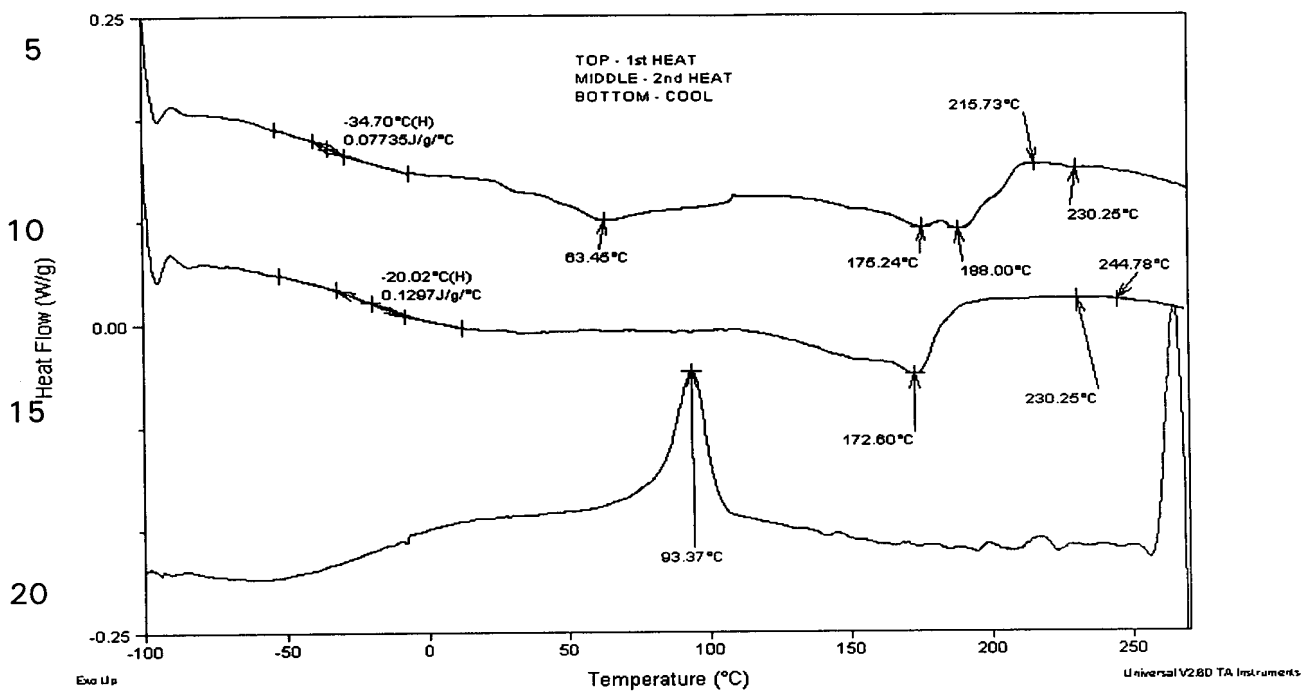
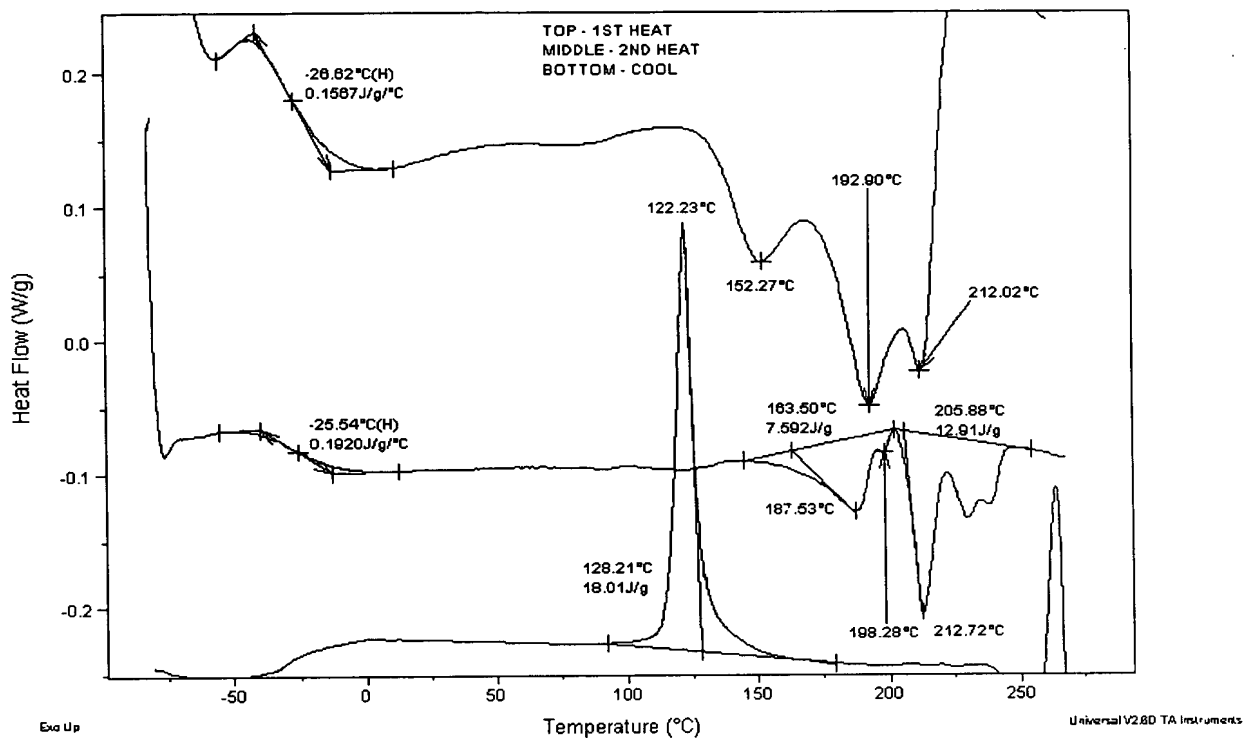


Figure 5: Ester TPU, hard segment content 48.4.9% with no CRC



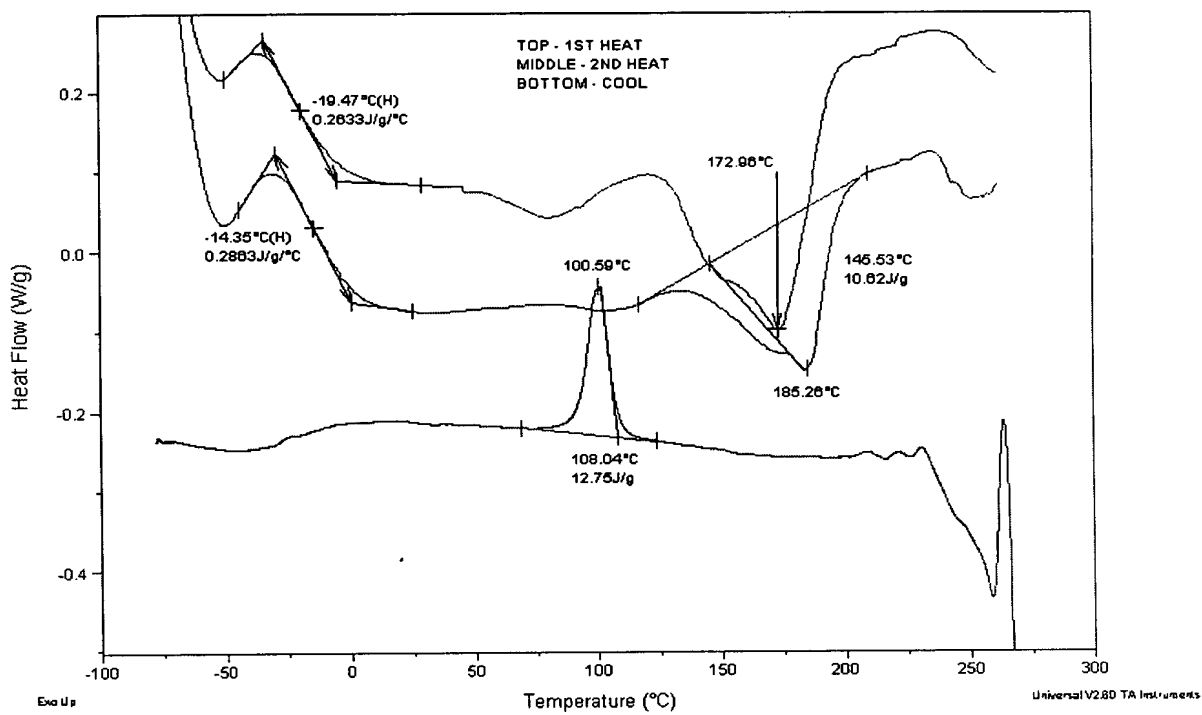
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Figure 6: Est r TPU, hard s gment cont nt 54.6% with 10 Equivalents of CRC



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**Figur 7: Eth r TPU, hard segment content 31.2% with
no CRC**

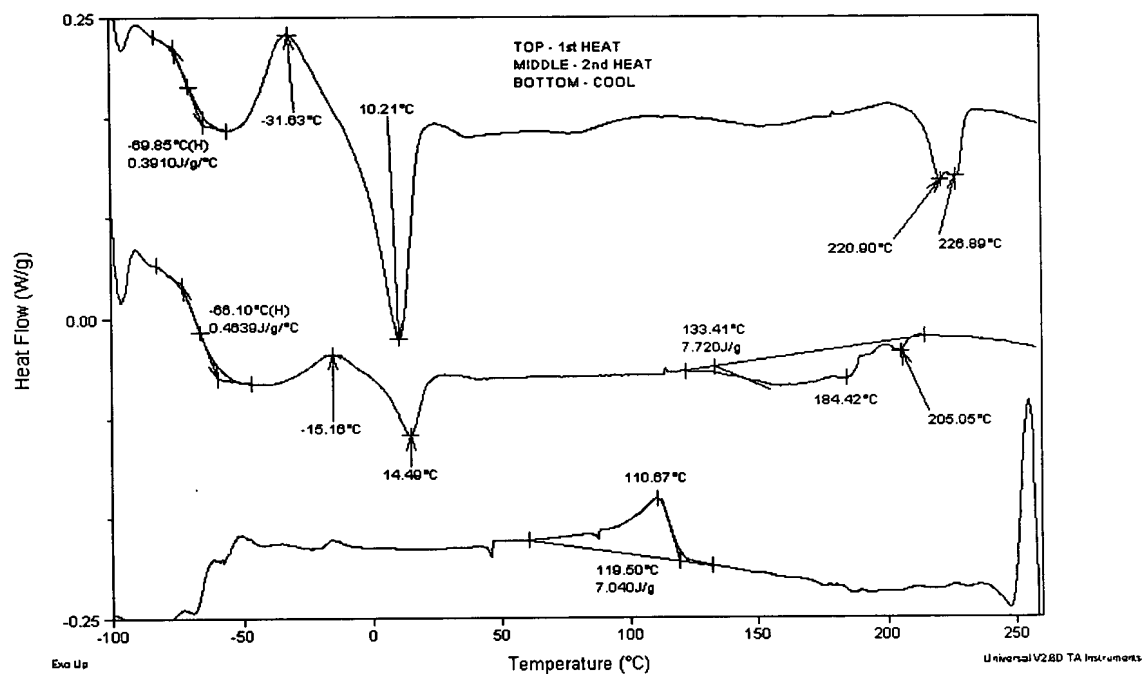
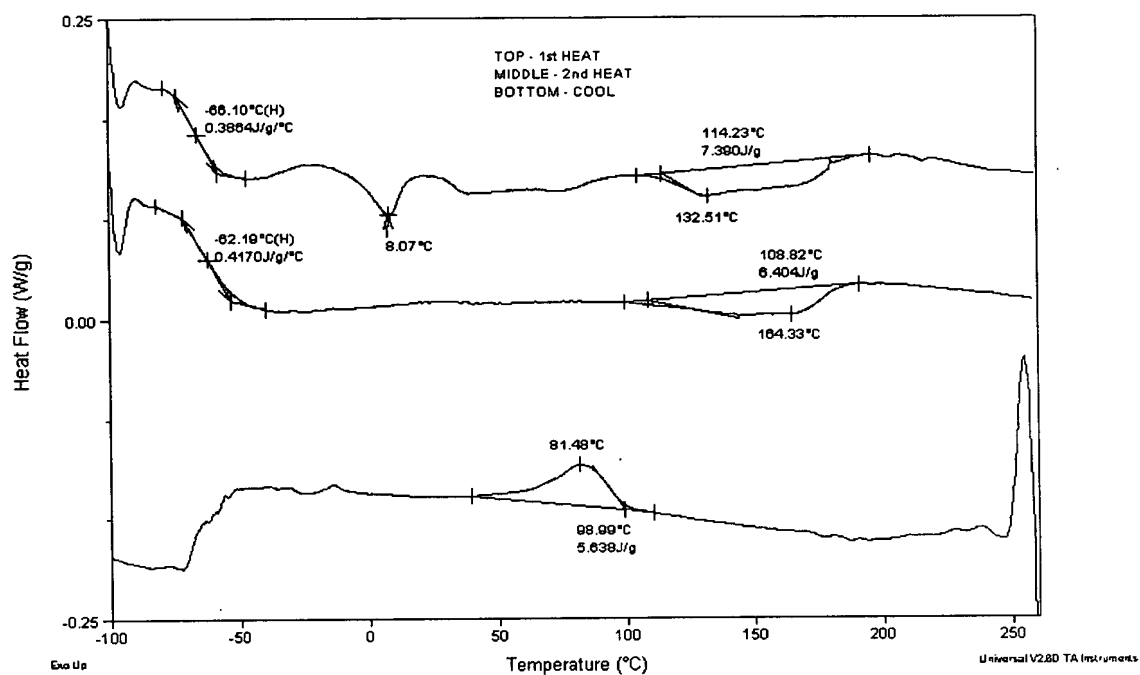


Figure 8: Ether TPU, hard segment content 31.6% with 10 Equivalents of CRC



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